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EEC Branch

TDS Technology (Thailand) Co.,Ltd

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Authorized Distributors





















Our Solutions



Automation Research&Design



Scada Design



lloT



Energy Management



Training center



Robotics



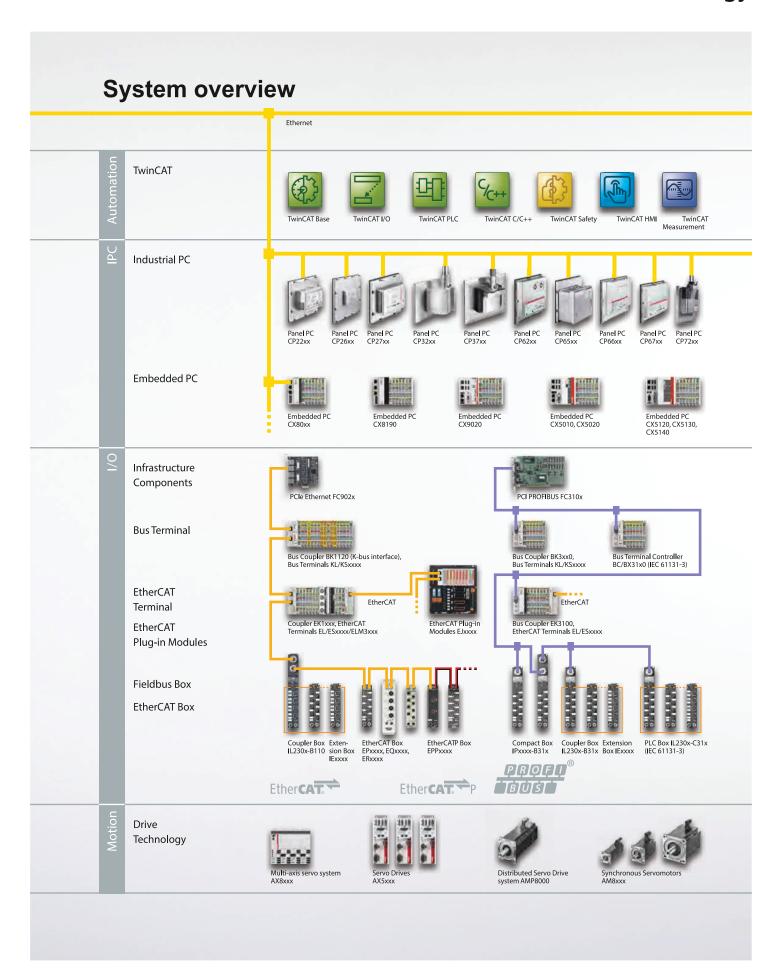
Education Kit

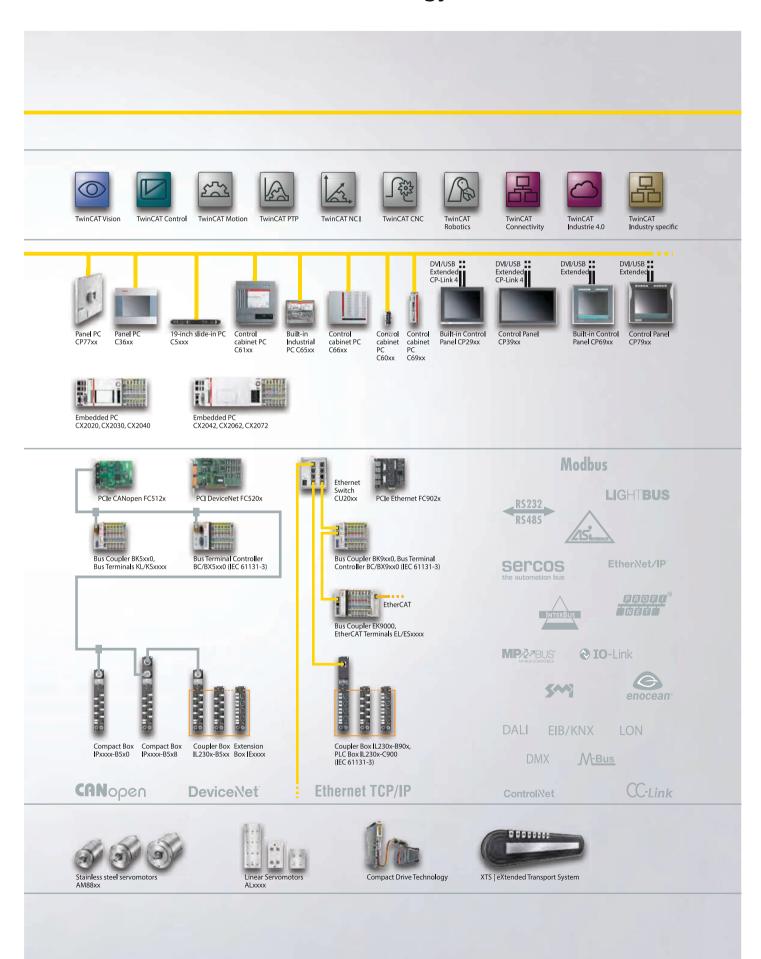


Event



Seminar





IPC & Embedded PC



PC-based Technology

Personal Computer has become part of everyday life, including industrial environments. With associated software, PCs are at the core of a wide range of diverse automation tasks. These tasks include: control of machines, processes of logistics systems, networking of system components and data acquisition. For classic control tasks, PC-based control technology offers excellent scalability and flexibility and is therefore increasingly used in place of hardware PLCs.

Industrial PC | Most Reliable



C65 series C69 series C66 series

Built-in Panel PC



CP62 series

Embedded PC | Most Compact



CX2 series

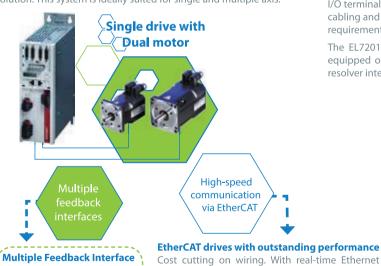
- > CX8000: The Embedded PCs of the CX8000 series a powerful 32-bit controllers with ARM9 CPU.
- > CX9000: The main feature of the CX9000 and CX9010 Embedded PCs is the energy-saving Intel® IXP420 CPU with XScale® technology. The CX9020 is a compact high-performance controller with a 1 GHz ARM Cortex™-A8 CPU.
- > CX1010: With a 500 MHz Pentium® MMX-compatible processor the CX1010 offers average CPU performance.
- > CX5000: Compact CX series with Intel® Atom™ processor, with 1.1 or 1.6 GHz clock frequency.
- > CX1020, CX1030: The high-performance CX are equipped with Intel® Celeron® M or Pentium® M CPUs up to 1.8 GHz.
- > CX2000: With multi-core CPU and PCI Express, the Embedded PCs of the CX2000 series offer more possibilities on the DIN rail.





Drive Technology

Beckhoff PC-based control technology provide a complete drive system with TwinCAT automation software and Motion Control solution. This system is ideally suited for single and multiple axis.



The AX5000 servo drive series supports the right feedback system for any application.

>Resolver

- >SinCos encoder 1 Vpp
- >TTL encoder with/without Hall
- >Single- or multi-turn encoder
- >Connection option for further feedback

Complete Servo Drive in a complete EtherCAT Terminal

The EL7201 servo terminal for the Beckhoff EtherCAT Terminal system integrates a complete servo drive for motors up to 200 W into a standard I/O terminal housing. Integration into the EtherCAT I/O system simplifies cabling and commissioning considerably and reduces spatial requirements and costs.

The EL7201-0010 version supports the 'One Cable Technology' (OCT) equipped on the AM8000 servomotor series instead of the traditional resolver interface.







I/Os For All Common Fieldbus Systems



Beckhoff provides an extensive range of fieldbus components for all common I/O and fieldbus systems such as Bus Terminal, EtherCAT, Lightbus, Fieldbus Box.

In the market, you can easily find the fieldbus devices with fixed input/output configurations. This is not cost effective when you do not require all the I/Os and it also take up unused space.

With Beckhoff bus terminal system, you choose what you require for your configuration, thus helps to save cost and space.

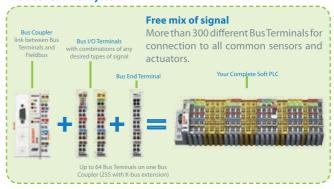
The wide choice of I/O components means that the bus system best suited to the particular application can be chosen:





Fieldbus Integration

The Bus Terminal System



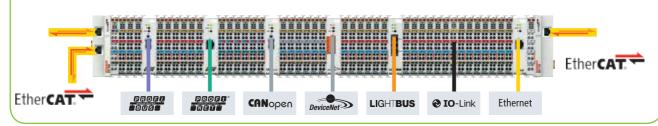
Cable Redundancy



Wireless Communication



 $Fieldbus\ devices\ (PROFIBUS, CANopen, DeviceNet, AS-Interface, etc)\ are\ integrated\ via\ decentralised\ fieldbus\ master/slave\ terminals.$ removal of fieldbus master saves PCI slots in the PC.



TwinCAT 2 & TwinCAT 3 Automation Software





TwinCAT 3 Highlights

- only one software for programming and configuration
- Visual Studio® integration
 - more freedom in selecting programming languages
 - support for the object-oriented extension of IEC 61131-3
 - use of C/C++ as the programming language for real-time applications link to Matlab® / Simulink®
- open interfaces for expandability and adaptation the tools landscape
- flexible runtime environment
- active support of multi-core and 64-bit systems
 - migration of TwinCAT 2 projects



V9 Series

We provide a wide range of display, with wide range of functionalities. The V9 series lineup helps to establish the most efficient information system fulfilling the needs of automation.



V9 Standard

8.4inches SVGA (800×600)

- V9080iSD
- 10.4inches SVGA (800×600)
- V9100iS
- V9100iSD
- 12.1inches SVGA (800×600)
- V9120iS
- V9120iSD
- 15inches XGA (1024×768)
- V9150iX
- V9150iXD



- 5.7inches VGA (640×480)
- V9060iTD
- 8.4inches VGA (640×480)
- V9080iCD
- 10.4inches VGA (640×480)
- V9100iC
- V9100iCD



7inches WVGA (800×480)

- V9071iWRD
- V9071iWLD

10.1inches WSVGA (1024×600)

- V9101iWRLD
- V9101iWLD

Technoshot Series

The programmable displays in the TECHNOSHOT series are easy-to-see, and have bright TFT color liquid crystal wide screens. A high-resolution display and high-speed response display give TECHNOSHOT panels a high power of expression. With its sophisticated communication technology, the "TECHNOSHOT" series accelerates development in all industries.

Compact yet Highly Functional





Wide Screen to Display More Information

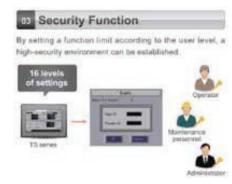




- 65,536-color TFT display with wide-resolution and high brightness LED Backlight
- Support Modbus TCP & Modbus RTU Master/Slave
- Built-in Ethernet Port, 3 Serial Communication port & 2 USB ports
- Easy to connect-More than 100 PLC device driver ready8-way communication with up to eight kinds of devices
- Web Server & FTP ready for built-in ethernet model











Business Partnership Automation (BPA) Program.

• The Automation Solution

TDS Technology (Thailand) and Fuji Electric (Thailand) has established a Business Partnership Automation (BPA) Program that allows qualified industry automation business to develop a solution for industry 4.0 such as PLC Control, Drive&Inverters Control, Motors, Servo Systems, HMI to completed solution with Control cabinet and Engineering Program.



• Realizes High-Speed Advanced Machine Control

I/O control with a program capacity of up to 256 K steps and up to 65,536 points enables a suitable system configuration ranging from small through to large scale. 1 ms program scan and I/O refresh are possible. Function and performance distribution are possible in a multi-CPU system configuration with up to 8 CPUs













Multi-network connectivity within fieldbus and industrial Ethernet

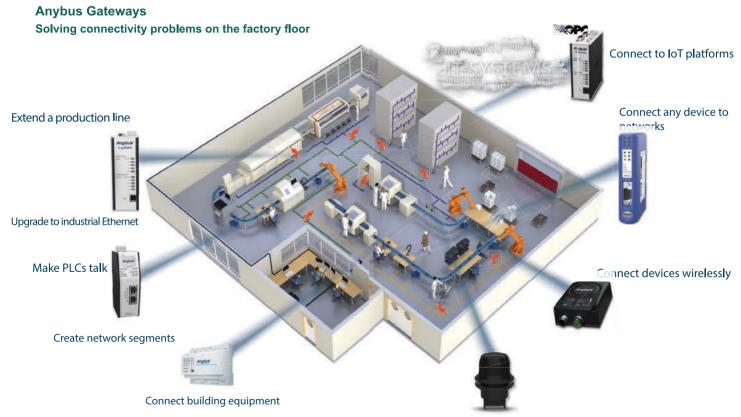
With Anybus, you can connect any industrial device to any industrial network. Wired or wirelessly.

Remote access and management of industrial equipment

Ewon remote solutions allow you to access, monitor and control industrial machinery online.

Connectivity solutions for embedded control, energy, safety and automotive

lxxat products enable communication inside machines and between components.





Connect any two industrial networks — fieldbus or industrial Ethernet

Anybus® X-gateways™ help you to easily connect any two networks, enabling a consistent information flow throughout the entire plant. A fast transfer of cyclic I/O data is enabled between the two networks, offloading the PLC from working with additional complex calculations.

Anybus X-gateway

- Gateways for conversion between any two networks
- Over 250 versions covering most network combinations
- Easy configuration via the Anybus Configuration Manager
- Master/slave or slave/slave versions available

Specialized gateways







Modbus to KNX or



EtherNet/IP Linking Devices









Communicator Serial RS232/422/485

Protocol converters with flexible serial frame building Connectivity to 13 networks

- Supports Modbus RTU/DF1/ASCII or vendor-specific protocols
- For Request/Response or Produce/Consume protocols



Communicator CAN Protocol converters with flexible CAN frame building

- Connectivity to 11 For devices with CAN 2.0A and 2.0B based protocols

Wireless connectivity solutions

Anybus Wireless Bridge



Anybus Wireless Bolt



a machine or a cabinet and is ideal for data acquisition This means that you no longer need an expensive HMI.

WLAN Access Point





Serial over Bluetooth Point-to-point or multipoint



Bridge and Bolt work together seamlessly







Ethernet over Bluetooth and WLAN Point-to-point or multipoint



Ewon Remote Solutions

As the world leader in the Internet-based remote access area, Ewon offers four solutions which have been built and optimized throughout more than 15 years experience. Let us take your business further and guide you from remote access to a far greater connected industrial world!



Ewon Cosy Industrial VPN Routers for Easy Remote Access



Ewon Flexy
Industrial Modular router for
Flexible Remote Access & Data
Services



Ewon Netbiter Industrial Router for Remote Management of field equipment



Ewon eFive
Industrial VPN Appliance

Ewon Cosy: Your Easy Remote Access to PLC, HMI, IPC, IP Camera



The Ewon Cosy is an industrial VPN gateway designed to offer easy remote access, across the Internet, to machines and installations on customer sites or in the field. With the Ewon Cosy, OEMs and System Integrators can troubleshoot machines remotely without going on site, drastically reducing support costs.

Ewon Flexy: Modular Industrial M2M Router and Data Gateway for unlimited possibilities

The Ewon Flexy is the first industrial modular M2M router and data gateway designed for OEMs and system integrators. The flexibility allows a user to link remote devices in an environment where communication technologies are constantly changing. It also allows universal communication with the most varied field equipment, regardless of the protocol used.

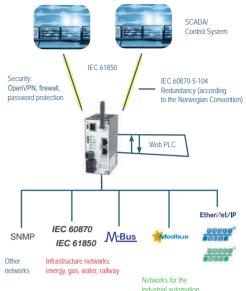


Flexy205	IIOT Gateway and Remote Access Router		
8	Switch	Configurable LAN/WAN switch; 4x10/100Mb	
	SD card reader	Yes	
=	Input/Output	2xDI, 1xDO	
	Historical logging	1 million time-stamped points	
	Power Supply	12-24 VDC +/-20%, LPS	
	Temperature range	-25°C to +70°C	
	Marking	C € _E N us FCC	
THE PARTY OF THE P	Warranty	36 months	
	Product ref.	Flexy205	

	WAN			FIELD			
	4G LTE	3G+	WiFi	MPI	2 Serial ports	1/0	3 USB ports
Ext. cards							
Product ref.	FLB3204 (EU) FLB3205 (NA) FLB3203 (Verizon)	FLB3202	FLB3271	FLC3701	FLA3301	FLX3402	FLB3601
For additional cards (Ethernet/WAN, PSTN,), please contact your sales representative							
Download Datasheet from our website www.ewon.biz							

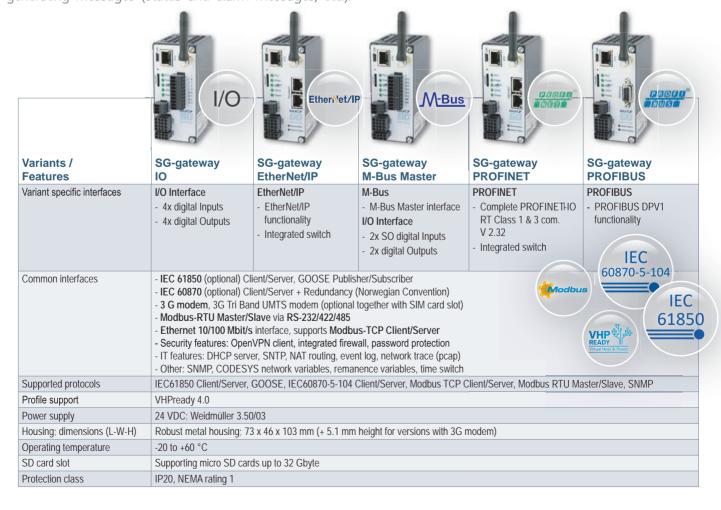






Solve the communication challenges of the Smart Grid

IXXAT SG-gateways are designed to enable communication between industrial automation systems and control systems for energy, water/wastewater, gas and railway power networks. They can also be used for networking equipment within these systems. The integrated Web-PLC enables the SG-gateway to be used as an information bridge between two systems, or to execute simple automation functions, e.g. preprocessing measured data or generating messages (status and alarm messages, etc.).





The Open and Flexible Movicon™ 11 Architecture is the Best Solution for SCADA/HMI with Applicability in All Automation Sectors

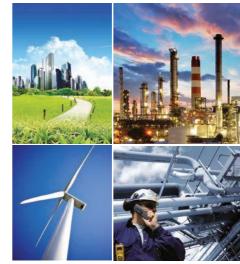
Movicon™ 11 is the secure and reliable solution for all those companies needing to develop and maintain supervisory, control and data acquisition software applications with operator interface where data can be accessed remotely or from mobile systems. With exclusive "XML-Inside" technology the revolutionary Movicon™ 11 innovations offer a comprehensive development environment for managing HMI, SCADA, Logic and statistical production data analysis applications enabling design engineers to minimize development time and provide users with powerful, open, flexible and easy to maintain solutions.

Movicon™ 11 is based on classic and consolidated technology for SCADA/HMI platforms, with unrivalled transparency, simplicity and performances. Movicon™ 11 is unique SCADA/HMI software completely based on XML standards and affirmed and open technologies such as Vector Graphics, SVG graphics, OPC UA, SQL, ODBC, .Net in addition to the HTML5 technology and Apps for Web Client solutions.

Movicon™ 11 is a standard software for all those operating in industrial automation, remote control, utilities and building automation. A truly universal Scada/HMI platform, independent from hardware, adaptable and deployable absolutely anywhere. Movicon™ offers an all-in-one platform that can be used at any level whether HMI operator panels and/or mobile devices based on WinCE, or personal computers in large industrial plant systems with client/server redundancy architecture and connectivity to any PLC, network and industrial or civil fieldbus. Your company's success depends on the openness and independence of your applications as well as the time and resources spend in developing them.









Automation Platform.next generation

The new generation of SCADA/HMI software







The Best Solution for Energy Monitoring and Efficiency



COMPACT SCADA/HMI FOR WINDOWS CE







Runtime for Windows CE and Windows Mobile Offers Open and Powerful HMI Solutions





Excellence in software technology for every automation sector

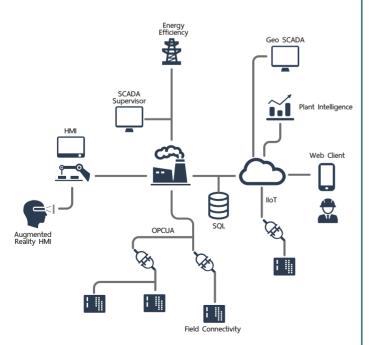
Products based on cutting edge software technology to ensure powerful, open, flexible and reliable solutions

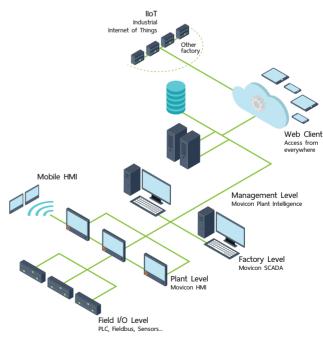
Open and flexible software solutions

Progea adopts and promotes an international culture of innovation, quality, creativity and excellence in the development of increasingly innovative sofware technologies and post sales and customer care services.













Innovation of Measurement, Control, and Remote Monitoring Systems.

Break into the IoT Revolution wiith

CONPROSYS

For over 30 years, Contec has led the PC- based electronic measurement, control, and factory automation markets with a wide variety of interface boards, sensors, and field equipment.

Our remote monitoring systems are integrated in more than 20,000 solar power stations and infrastructure equipment.

Our latest innovation is the result of extensive research and development aimed at providing customers with a path to IoT/M2M Solutions.

CONPROSYS is an easy-to-install IoT device offering cloud services.

Connecting Everything Excellent Lineup of Industrial IoT Devices

From Standard Cloud Service
To Composite IoT Solution





M2M Controller Series

The M2M Controller Series consists of two types of controllers: a stand-alone integrated type and an I/O interface expandable configurable type. The system is adaptable to a wide variety of locations, wiring methods and number of I/O channels. You can build a custom control and monitoring system to meet your specific needs.





DIN rail mounted image













3G model

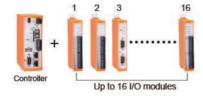
Integrated Type

The integrated type offers a wide range of models with a variety of I/O interfaces and communication protocols.

Hardware Features

- DIN rail or fixed mounting options available
- Embedded CPU
- Operating temperature range: -20 60°C (-4 140°F)
- Durable hardware reduces maintenance costs
- · Daisy-chain connections do not required a HUB
- Physical dimensions: 188.0(W)×78.0(D)×30.5(H) mm (7.40"×3.07"×1.20")(does not include protrusions and antenna)
- Power supply voltage: 12 24 VDC





DIN rail mounted image















Configurable Type

The configurable type allows users to add a variety of I/O modules to a CPU controller providing ultimate flexibility.

Hardware Features

- Expandable design
- Capable of supporting up to 16 I/O modules on a single controller
- DIN rail mountable
- Embedded CPU
- Operating temperature range: -20 60°C (-4 140°F)
- Durable hardware reduces maintenance costs
- Daisy-chain connections do not required a HUB
- Physical dimensions: 44.7(W)×94.7(D)×124.8(H) mm (1.76"×3.83"×4.91")(does not include protrusions and antenna)
- Power supply voltage: 24 VDC

M2M Gateway series

A single CONPROSYS controller can collect data from multiple PLC controlled equipment. M2M Gateway series supports devices from a variety of vendors, including Mitsubishi's MELSEC series, Omron's Sysmac series, and JTEKT's TOYOPUC series.



























Hardware Features

- DIN rail or fixed mounting options available
- Embedded CPU
- Operating temperature range: -20 60°C (-4 140°F)
- Durable hardware reduces maintenance costs
- Daisy-chain connections do not required a HUB
- Physical dimensions: 188.0(W)×78.0(D)×30.5(H) mm
- (7.40"×3.07"×1.20")(does not include protrusions and antenna) Power supply voltage: 12 - 24 VDC

PAC Series

IEC 61131-3 standard CODESYS programming. Rich functionality to build an open system in an industrial application.





Configurable Type

The configurable type CPU models allow user to add a variety of I/O modules to the controller providing ultimate flexibility









Hardware Features

- Expandable design
- Capable of supporting up to 16 I/O modules on a single controller
- DIN rail mountable
- Embedded CPU
- Operating temperature range: -20 60°C (-4 140°F)
- Durable hardware reduces maintenance costs
- Daisy-chain connections do not required a HUB
- Physical dimensions: 44.7(W)×94.7(D)×124.8(H) mm (1.76"×3.83"×4.91") (does not include protrusions and antenna)
- Power supply voltage: 24 VDC





EPC Embedded Computers

Founded on innovations in industrial computing and computer-based technology since 1975, Contec's embedded computers are known for their reliability, performance and longevity. Our purpose-built embedded computing solutions are developed with the customer in mind, drawing from over 40 years of experience and our own proprietary technologies. Our embedded product line is well suited medical, industrial, commercial uses and includes box computers, panel PCs, flat panel displays, digital signage players, point-of-sale solutions and beyond.

BOX Computers



BX-830 Compliant to railway standard EN50155

Performing consecutive operations in ambient temperatures from -40 to 70 $^{\circ}$ (-40 to 158 $^{\circ}$ F). Make it possible to do powerful edge computing in the railway, automotive, and social infrastructure fields.



BX-956S | UL-certified global model

Small footprint of about A5-size and low height which allows installation in a space of 50mm(1.97 inches) thick. Compliant to UL, CE, VCCI, and FCC.



BX-320 Palm-sized device compatible

Palm-sized, versatile expansion interfaces. Cube PCs compatible with DIN-rail mount.



BX-1000 | Equipped with PCI slots

The models are equipping with up to 4 expansion slots. Fanless, high-performance Core i7 supported.

Panel Computers

Our embedded "Panel Computers" integrate a touch panel LCD with a PC. Suitable for operation panels, operation terminals, and monitoring systems in machine equipment and on production lines.



PT-956S | New standard model

Major types of peripherals are supported with rich interface. Safety design required for embedded applications.



PT-970 Desktop installation model with built-in UPS

More sophisticated than aptops, Suitable for operation panels, reception devices, authentication devices, etc. Equipping built-in UPS battery.

Flat Panel Displays

A flat LCD panel equipped with a touch panel function. The best match for BOX Computers.



FPD-H71 | Digital input model

Touch panel LCD monitor suitable for FA applications. Equipped with a DVI-D and LVDS input.



FPD-20 | Analog input model

Touch panel LCD monitor suitable for FA applications. Analog RGB input model.

Digital Signage Players



DS-220 simple & tough

Jointly developed by Contec and Miracle Linux Corporation.

No longer need the Internet connection or a dedicated server.

© CONTEC



PC-HELPER PC-based DAQ & Control

PC expansion cards for the construction of measurement control and communication systems. Large selection of USB, PCI Express, and PCI cards, as well as full lineup of measurement software and program development tools.

Measurement and Control, Communication Interface Cards



USB modules

USB port connection type modules. Ideal for laptops. Full lineup of DIN-rail mount types. Large selection of DIN rail mount type is also available.



PCI card

Interface boards for desktop PC with PCI standard. Large selection of low profile type is available as well.



PCI Express cards

Interface cards for desktop PC with PCI Express standard. Large selection of low profile type is available as well.



Terminal blocks

BNC and screw-fastened relay terminal blocks, function expansion modules, and I/O test tools.



Ethernet I/O

Conectable with an equipment using LAN port.



Terminal blocks

BNC and screw-fastened relay terminal blocks, function expansion modules, and I/O test tools.

Search by Function



Analog I/O

Voltage and current signal I/O (A/D conversion and D/A conversion) Measurement, analysis, and actuator control of temperature, vibration, displacement, load, etc



Motion control

Pulse motor and servo motor control. Multi-axis robot, conveyor, rotary table, and XY table positioning control.



Digital I/O

Photocoupler isolation/TTL input and output, transistor and relay contact output. ON/OFF monitoring control, switch, LED, 7-segment display, and microcomputer communication.



Serial communication

RS-232C/RS-422/RS-485 communication and remote control of equipment for commercial use such as barcode readers, measuring devices, UPS, visual/audio.



Multi-function DAQ

Multifunction device is integrated I/O functions such as analog I/O, digital I/O, counters.



Counters

Encoders, linear gauges, and magnescale position detectors. Motor feedback control. Integrating count of production-related pulses such as flow rate and electric power..





Robot Arm	Elfin 10	Elfin 5	Elfin 3	
Height_	1456.0 mm	1205.0 mm	967.5 mm	
Max Profile Width	302 mm	255 mm	219 mm	
Footprint	Ф 200 mm	Ф 156 mm	Ф 156 mm	
Weight	40 kg	23 kg	17 kg	
Payload	10 kg	5 kg	3 kg	
Degrees of Freedom	6	6	6	
Hans Robot Dual Axis Module	MD 17 & 25 & 32	MD 14 & 20 & 25	MD 14 & 17 & 20	
Power Consumption	350 W	180 W	100 W	
Working Temperature		0 - 50°C		
Working Humidity		10 - 80%		
Joint Range		+ / - 360°		
Joint Speed	90° / s	135° / s	135° / s	
Repeatability	± 0.05 mm	± 0.05 mm	± 0.05 mm	
Reach	1000 mm	800 mm	590 mm	
		Digital Input : 4		
I/O Port	Digital Output: 4			
	Analog Input : 2			
I/O Power Supply		DC 24 V / 2 A		
Tool Speed	1 m / s			
Communication	EtherCAT			
Programming	Zero-force Guide / Teach Pendant Interface / API / Python			
ROS Support	Open Source			
IP Class	54			
Main Material	Aluminum Alloy			
Certification	ISO10218 - 1 / IEC60204 -1 / EN61000-6 / ISO15066			
Mounting	Any (Ceiling / Floor / Desk / Wall / Slope)			







Control Box

Dimensions (H * W * D)	536 * 445.2 * 318.8 mm
Leg Height	176 mm (included)
Weight	18.5 kg
Cable Diameter	10 mm
Cable Length	5 m
	AC 200 - 240V / 50 - 60 Hz
Power Output	DC 48 V
Working Temperature	0 - 50°C
Working Humidity	30 - 70%
I/O Port	Digital Input : 16 Digital Output : 16 Analog Input : 2 Analog Output : 2
IP Class	20





Teach Pedant

Dimensions (H * W * D)	210 * 320 * (45+22) mm
Weight	2 kg (with cable)
Cable Diameter	10 mm
Cable Length	5 m
Screen Size	10.1"
Resolution	600 * 800
E-stop Button	1
IP Class	54



Service Industry

The features of security, ease of use, and intelligence enable Elfin to realize its application in the service industry and provide more possibilities for future service.

Education

Supports ROS and provides numerous functional interfaces; Supports two programming languages, C++ and Python, which facilitate secondary development and contribute to robot research and teaching.

Research

Relieves researchers from repetitive work and improves the objectivity of analysis and testing process.



A plug and play 3D camera for your robot

Parts of different shapes, materials and sizes come into processes every day. They need to be ordered, placed, picked and mostly fed into a machine or a process. Traditionally this task was very hard to automate.

Adding our 3D camera and software to your robot makes this automation step easy for you.

An elegant solution for any pick and place application

We offer three off-the-shelve products to help you automate nearly any picking task. All three products contain all necessary tools to set up a vision quided robotic application: State of the art 3D vision software pre-installed on an industrial processor and a capable 3D camera. Start picking with Pick-it in just one day!



Pick-it M-HD

Best fit for picking of small and medium sized objects with high accuracy from bins, boxes and tables.

- High resolution 3D camera
- Highly accurate
- Best in class



Pick-it M

Best fit for picking of medium sized objects from bins, boxes and tables.

- Highly versatile 3D camera
- No parameters, real plug and play
- Fastest ROI in the market



Pick-it L

Best fit for picking of large sized objects from pallets and bins.

- Highly versatile 3D camera
- No parameters, real plug and play
- Fastest ROI in the market

Applications

Pick-it is the 3D robot vision solution that guides your robot to pick and place a wide range of products.

Pick-it supports all of the following robotic applications: bin picking, machine tending, depalletizing, conveyor handling or kitting and assembly. Click here for more information in German.



Machine loading

Pick-it allows for automated robotic machine loading, which increases productivity and frees skilled workers for doing value-added work, such as maintenance and quality control.



Kitting and assembly

Robotic kitting and assembly of multiple sub-components into a finished or semi-finished product provides a significant increase in productivity and efficiency of your assembly operations.



Pick and place

Conveyor lines can be found around production lines, goods-to-person automation, picking and packing stations, and order-to-consumer fulfillment.

Pick-it can find parts on moving or stand-still (cyclic moving) conveyor belts

Works with your robot



















Shakti Solar Submersible Pump set

Supreme features coupled with excellent performance have resulted in Shakti Solar Pumps making a distinctive mark in the pump market, the world over. Available in the range of 1 HP-100 HP.

The Permanent magnet motor (BLDC) featuring a consistent higher efficiency within power range compared to conventional asynchronous motor. Manufactured from stainless SS316 and MPPT function in controller with protection standard IP68 and remote monitoring.



8 DCSSP 1800/2400/3200 Head 50 m

Power	Head (m)	Flow in LPM
1800 W	50	110
2400 W	50	132
3200 W	50	176

Applications

- Ground water lowering
- Industrial Application
- Tank/Cistern filling
- Irrigation systems
- Drip irrigation & sprinkler
- Wildfire refuge
- Rural water supply for cabins and cottages
- Fountains

SHAKTI REMOTE MONITORING SYSTEM - Website



SHAKTI REMOTE MONITORING SYSTEM - Mobile App



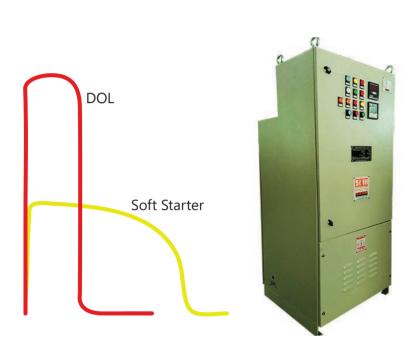






Soft Starters

Proven Technique of Starting LT/HT Squirrel Cage Induction Motors Up to 35 MW/13.8 KV



HFSR SOFT STARTER:

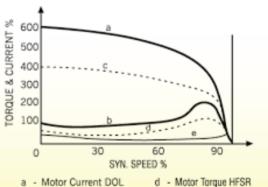
The complex process of Starting an Induction Motor is intelligently controlled by JAYAHREE make, Harmonics Free Series Reactor (HFSR) Soft Starters, which fall in the category of series impedance type of starters.

The HFSR modules in the Soft Starter, acts as impendence in series with motor winding and allows only a part of the line voltage to be applied at the motor terminals at the starting and finally gets bypassed after starting process is complete. This results in a reduced starting current coupled with reduced starting torque as cimpared with the DOL starters.

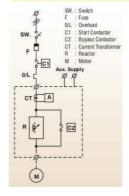
PRINCIPLE OF OPERATION:

The HFSR acts as impedance in series with motor winding and allows only a part of of the line voltage to be applied at the motor terminals at the time of starting. This results in reduced starting current coupled with reduced starting torque as compared with the DOL values. The reactor parameters are so chosen so as to allow the motor to generate adequate starting torque to overcome the load torque and friction to ensure smooth acceleration.





- b Motor Torque DOL
- e Load Torque
- Motor Current HFSR



The starting current reduces well below DOL value, the actual permissible value depends upon the starting torque and starting current parameters of the motor and torque speed characteristics of the driven load. Please refer to Fig.1.

JAYASHREE ELECTRON PVT. LTD.



REACTOR DESIGN:

The jayashree HFSR uses specially designed air cored reactors. The air cored reactors are superior in performance compared to Iron cored Reactors. They do not produce any humming sound during operation. The Iron cored reactors can get saturated and generate harmonics. The air core design also minimises the losses which can occur with Iron core design. The reactors are manufactured strictly according to IS & IEC standaeds.

STANDARD MODELS OF HFSR FOR MOTORS UP TO 35,000 KW

MOTORS KW Range	Model No.	Suffix Details
Up to 90	HFSR 2011	
91 TO 300	HFSR 2012	LS = Line Side Soft Starter
301 TO 750	HFSR 2013	NS = Neutral Soft Starter
751 TO 1200	HFSR 2014	
1201 TO 2000	HFSR 2015	L = 200 To 690 VAC
2001 TO 3000	HFSR 2016	M = 3 KV To 6.6 KVAC H = 11 KV To 13.8 KVAC
3001 TO 4500	HFSR 2017	11 = 11 10 15.5 107.6
4501 TO 6000	HFSR 2018	C = HFSR with dynamic compensator
6001 TO 8000	HFSR 2019	F = HFSR with line contactor/feeder VCB
8001 TO 10000	HFSR 2020	S = complete start station with /HFSR
10000 TO 35000	HESR 2030	1

Example: 800 KW 1 1 KV neutral HFSR soft starter with dynamic compensator model number = HFSR 2014 - NS - H - C

STARTING CURRENT:

Our standard models are designed to limit starting current between 3*FLC to 3.5*FLC. Special models withuse of additional DCC (Dynamic Compensator Capacitor) Panels are available upon request. The starting current can be brought down to 1.2*FLC by using DCC Panals.

STANDARD SPECIFICATIONS:

• Operating Voltage : 415V/3300V/6600V/11000/13800V,

50/60Hz

Control Voltage : 110VDC/240VAC.50Hz

Auxiliary supply : 240 VACInsulation : Class H/F

• Duty Cycle : 2 starts from cold and 1 hot start

ro 4 equal spaced start / hour. For more duty cycles, please refer

our works.

• Method of Cooling : Natural air cooled

• Operating Condition : 55o C Max - altitude up to 1000m

Space Heater : Provided on aux supply.

• Enclosure : 2/3 mm sheet steel floor mounting

cubicle with bottom / side cable entry in IP42 grade of protection suitable for indoor installation.

• Finish : Epoxy powder coated















Our Customer























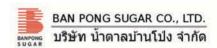








































































Our Services























Our Training Works























THE INDUSTRIAL AUTOMATION SPECIALIST









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